

## CLAIMS

I/We Claim:

1. A stator core assembly for an alternator of the type having a rotor assembly which presents a rotating, alternating polarity magnetic field, the stator core assembly of the type having an annular core defining an outside diameter, an inside diameter, and a plurality of radially projecting winding slots opening to the inside diameter but terminating short of the outside diameter, the core further defining a lead side and an opposite non-lead side, the stator core assembly further comprising:

a) at least two electrical conductors designated as conductor A and conductor B,

b) the conductors positioned into the winding slots where:

$n$ =number of phases of the stator core assembly,

$m$ =number of the winding slots in the stator core, with the winding slots numbered 1 through  $m$ ,

$L$ =number of layers of the conductors A and B in the winding slots, wherein a pair of the conductors A and B define one layer,

by the following winding steps:

c) a first lead of conductor A placed into the slot number 1 with the conductor A first lead extending from the stator lead side end,

d) a first lead of the conductor B placed into slot number  $n+1$  with the conductor B first lead extending from the stator lead side end,

e) the conductor A placed into the slot number  $n+1$  thereby forming an end loop on the non-lead side end and lying in the slot number  $n+1$  radially shifted

inwardly from the conductor B, wherein the pair of the conductors A and B lying in the same slot define a layer L,

f) the conductor A placed into the slot number  $2n+1$  thereby forming an end loop on the lead side,

g) the conductor B shifted into the slot number  $2n+1$  thereby forming an end loop on the non-lead side and lying in the slot number  $2n+1$  radially shifted inwardly from the conductor A,

h) the conductors A and B positioned as provided in the preceding c) through g) for all the slots numbered through  $m+1-n$ , thereby forming a first layer L, and

i) the conductor A extending from the slot number  $m+1-n$  on the lead side end thereby defining a conductor A second lead, and the conductor B extending from the slot number 1 thereby defining a conductor B second lead.

2. A stator core assembly for an alternator according to Claim 1 wherein the conductors have a rectangular cross-sectional shape.

3. A stator core assembly for an alternator according to Claim 1 wherein the conductors have a square cross-sectional shape.

4. A stator core assembly for an alternator according to Claim 1 wherein the conductors have an elliptical cross-sectional shape.

5. A stator core assembly for an alternator according to Claim 1 wherein the conductors have a width of a dimension to be closely received by the winding slots.
6. A stator core assembly for an alternator according to Claim 1 wherein  $N \geq 1$ .
7. A stator core assembly for an alternator according to Claim 1 wherein  $N = 6$ .
8. A stator core assembly for an alternator according to Claim 1 wherein  $L = 3$ .
9. A stator core assembly for an alternator according to Claim 1 wherein the two conductors A and B are series connected.
10. A stator core assembly for an alternator according to Claim 1 wherein the two conductors A and B are parallel connected.

11. A method of forming a stator core assembly for an alternator of the type having a rotor assembly which presents a rotating, alternating polarity magnetic field, the stator core assembly of the type having an annular core defining an outside diameter, an inside diameter, and a plurality of radially projecting winding slots opening to the inside diameter but terminating short of the outside diameter, the core further defining a lead side and an opposite non-lead side, the method comprising the steps of:

a) providing at least two electrical conductors designated as conductor A and conductor B,

b) winding the conductors into the winding slots where:

$n$ =number of phases of the stator core assembly,

$m$ =number of the winding slots in the stator core, with the winding slots numbered 1 through  $m$ ,

$L$ =number of layers of the conductors A and B in the winding slots, wherein a pair of the conductors A and B define one layer,

by the following winding steps:

c) the winding including placing a first lead of conductor A into the slot number 1 with the conductor A first lead extending from the stator lead side end,

d) the winding including placing a first lead of the conductor B into slot number  $n+1$  with the conductor B first lead extending from the stator lead side end,

e) the winding including shifting the conductor A to the slot number  $n+1$  thereby forming an end loop on the non-lead side end and lying in the slot number  $n+1$  radially shifted inwardly from the conductor B, wherein the pair of the conductors A and B lying in the same slot define a layer  $L$ ,



- f) the winding including shifting the conductor A to the slot number  $2n+1$  thereby forming an end loop on the lead side,
- g) the winding including shifting the conductor B to the slot number  $2n+1$  thereby forming an end loop on the non-lead side and lying in the slot number  $2n+1$  radially shifted inwardly from the conductor A,
- h) repeating winding steps c) through g) for all the slots numbered through  $m+1-n$ , thereby forming a first layer L,
- i) repeating steps a) through d) for additional layers L, and
- j) completing the winding by having the conductor A extending from the slot number  $m+1-n$  on the lead side end thereby defining a conductor A second lead, and having the conductor B extending from the slot number 1 thereby defining a conductor B second lead.

12. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the conductors are of the type having a rectangular cross-sectional shape.

13. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the conductors are of the type having a square cross-sectional shape.

14. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the provided conductors have a width of a dimension to be closely received by the winding slots.

15. A method of forming a stator core assembly for an alternator according to Claim 11 wherein  $N=3$ .
16. A method of forming a stator core assembly for an alternator according to Claim 11 wherein  $N=6$ .
17. A method of forming a stator core assembly for an alternator according to Claim 11 wherein  $L=3$ .
18. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the two conductors A and B are series connected.
19. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the two conductors A and B are parallel connected.
20. A method of forming a stator core assembly for an alternator according to Claim 11 wherein the two conductors A and B are formed to a shape to be placed into the winding slots before being placed into the winding slots.
21. A method of forming a stator core assembly for an alternator according to Claim 20 wherein the two conductors A and B are interleaved prior to the step of being placed into the winding slots.